

Wet Mate connectors and penetrators for HV distribution

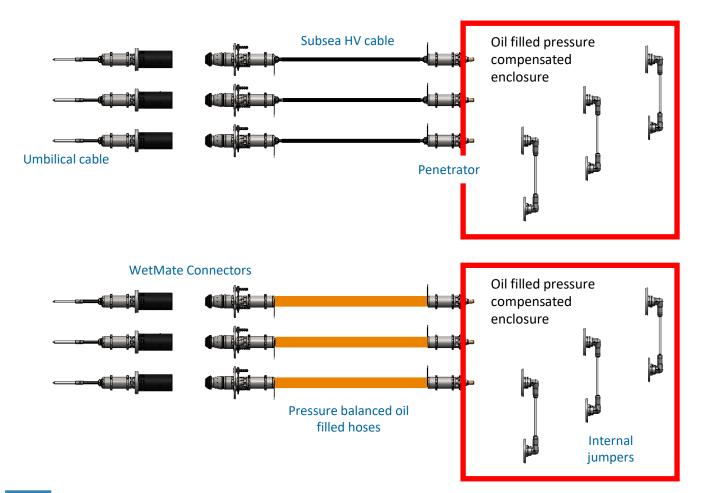
August 2021

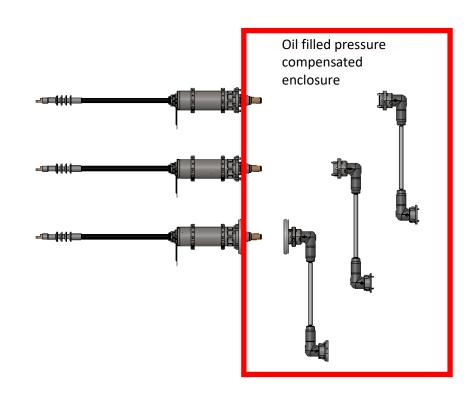


Application



SCM has field proven HV connectors used for Subsea Power Grids. Below some examples of different options and layouts we can provide:







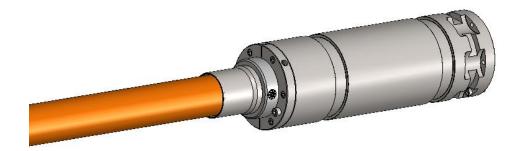
Product characteristics

Umbilical/Jumper Terminations









Electrical Characteristics

Number of Contacts: 1

Rated Voltage Uo/U(Umax): 18/30(36)kV

Maximum Rated Current: 400A

Rated Power Frequency: 15 to 70hz

Insulation Resistance at 5kV DC: >10GΩ

• Contact Resistance: <0,1mΩ per contact

Mechanical Characteristics

Rated Water Depth: 3000m (10000ft)

• Rated Pressure: 300bar

Body Material: Super Duplex

Insulation Material: PEEK

Environmental Characteristics

Rated Temperature: -5°C to +30°C

Storage Temperature: -25°C to +60°C

Design Life: 25 years

Other Informations

Umbilical cable qualified: 95mm² 18/30(36)kV / 120mm² 18/30(36)kV

Hose size ID: 63mm

Hose media: di-electrical oil

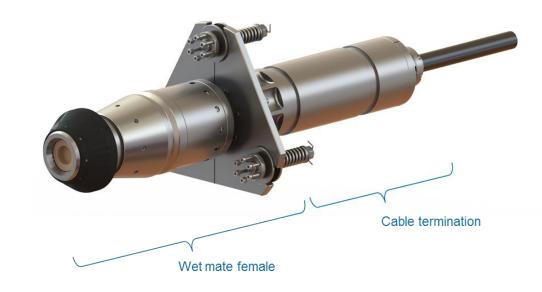
Cable supplied in hose: 150mm² 18/30(36)kV

WetMate Connectors

TRL7







Electrical Characteristics

Number of Contacts: 1

Rated Voltage Uo/U(Umax): 18/30(36)kV

Maximum Rated Current: 400A

Rated Power Frequency: 15 to 70hz

• Insulation Resistance at 5kV DC: >10GΩ

• Contact Resistance: <0,1mΩ per contact

Mechanical Characteristics

Rated Water Depth: 3000m (10000ft)

Rated Number of Mating Cycles: 30

Rated Pressure: 300bar

Body Material: Super Duplex

• Insulation Material: PEEK

Environmental Characteristics

• Rated Temperature: -5°C to +30°C

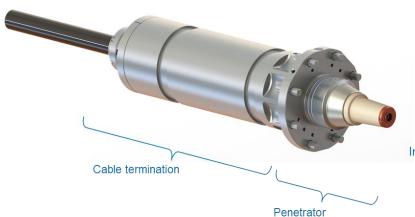
Storage Temperature: -25°C to +60°C

• Design Life: 25 years

Penetrators

TRL7





Interface in accordance with standard CENELEC EN 50180 interface C

Electrical Characteristics

• Number of Contacts: 1

Rated Voltage Uo/U(Umax): 18/30(36)kV

Maximum Rated Current: 400A

Rated Power Frequency: 15 to 70hz

• Insulation Resistance at 5kV DC: >10GΩ

• Contact Resistance: <0,1mΩ per contact

Mechanical Characteristics

Rated Water Depth: 3000m (10000ft)

• Rated Pressure (seaside): 300bar

• Rated Pressure (module): 304bar

• Body Material: Super Duplex

• Insulation Material: PEEK

Environmental Characteristics

• Rated Temperature: -5°C to +30°C

Storage Temperature: -25°C to +60°C

• Design Life: 25 years

Other Informations

Internal module media: di-electrical oil

Internal Jumpers

TRL7



Bushing side

Interface in accordance with standard CENELEC EN 50180 interface B



Electrical Characteristics

Penetrator side

Number of Contacts: 1

Rated Voltage Uo/U(Umax): 18/30(36)kV

Maximum Rated Current: 400A

Rated Power Frequency: 15 to 70hz

Insulation Resistance at 5kV DC: >10GΩ

• Contact Resistance: $<0,1m\Omega$ per contact

Other Informations

• Internal module media: di-electrical oil

Cable supplied: 150mm² 18/30(36)kV unscreened

Mechanical Characteristics

• Rated Pressure: 304bar

Body Material: 316L

• Insulation Material: Silicon

Environmental Characteristics

• Rated Temperature: -5°C to +30°C

Storage Temperature: -25°C to +60°C

• Design Life: 25 years

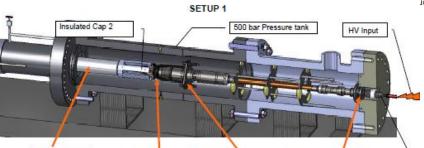


Qualification Information



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Qualification Tests (TD0153)	Conditions
Prototype Acceptance Tests	Helium leak test / CR < 0,1m Ω per contact / IR > 10G Ω PD level < 10pC at 31,2kV / PD level < 200pC at 45kV HVAC 72kV for 1 hour
Temperature Rise Test	Current rised at 465A 70hz
Thermal Cycles Tests	15 cycles 8h minimum - ambient pressure at 45kV - 465A 15 cycles 8h minimum - 200bar at 45kV - 465A
Pressure Cycling Tests	Step 1: 15 pressure cycles from 0bar to 200bar in mated position Step 2: 30 mating cycles in Turbid condition at ambient pressure Step 3: 30 mating cycles in Turbid condition at 200bar Step 4: 15 pressure cycles from 0bar to 200bar in mated position Step 5: 15 pressure cycles from 0bar to 450bar in mated position Step 6: 10 mating cycles in Tap Water at 450bar Step 7: 15 pressure cycles from 0bar to 450bar in mated position
Thermal Short Circuit Test	2 shock of each 6kA for 1s
Hyperbaric Long Term Test	Step 1: ageing at 90°C - 200bar during 42 days Step 2: 21 days at 450 bar Step 3: 15 pressure cycles from 0bar to 450bar in mated position Step 4: 10 mating cycles at 450bar Step 5: 15 pressure cycles from 0bar to 450bar in mated position
Thermal Shock Tests	3 x High temperature: 60°C - 4 hour then dropped in water between 0°C and 4,5°C 3 x Low temperature: -25°C - 4 hour then dropped in water between 0°C and 4,5°C
Vibration Test	15Hz to 200Hz - 3g acceleration Double sweep on axis Z & Y, 12h endurance on worst resonance frequency
Impact Shock Tests	3 shocks of 500 daN
Drop Test	1m on 5mm thick rubber mattress
Flooded Test	1 sealing barrier removed Step 1: 15 pressure cycles from 0bar to 450 bar in mated position Step 2: 10 mating cycles at 450bar Step 3: 15 pressure cycles from 0bar to 450 bar in mated position



WMF with Misalignment System (fixed part)



Wet Mate Male

(mobile part)

mechanism

Picture 7 : TURBID - WMM line outside

cture 29 : Thermal shock – Low Temp – Assy after

Penetrator



Picture 46 : Drop Test - Assembly 2



Track Record

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- SCM supplied more than 200 off HV 18kV 400A connectors for these projects:
- Jack & St Malo Chevron Gulf of Mexico Subsea Boosting Pump 2012
- Asgard Statoil Norway Subsea Gas Compression 2013
- Gullfaks Statoil Norway Subsea Gas Compression 2013
- Julia Exxon Gulf of Mexico Subsea Boosting Pump 2015
- Moho Total Congo Subsea Boosting Pump 2015











THANK YOU

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