

August 2021



Application



- SCM has field developed and qualified hermetic solutions for topside compressors used for upstream, midstream and downstream. Can be qualified as Explosion Proof as a component.
- Penetrators are part of an explosion proof enclosure (out of SCM scope) and allows VPI applied onto the
 penetrator concurrently to the compressor motor winding, increasing the electrical insulation robustness and
 reducing need for maintenance.
- Use of Brazed Ceramic Insulation extends operational temperature range by eliminating the use of elastomer seals. It can be used for both clean and sour gas applications.



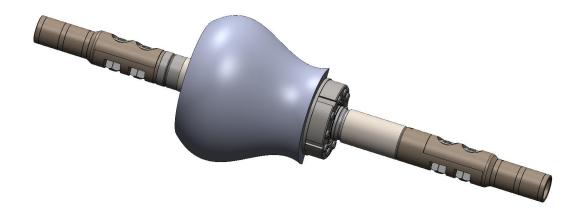


Product characteristics

Penetrators

TRL7





Electrical Characteristics

• Number of Contacts: 1

• Rated Voltage Uo/U(Umax): 6/10(12)kV

• Maximum Rated Current: 500A

Rated Power Frequency: 200Hz

• Insulation Resistance at 5kV DC: >10GΩ

• Contact Resistance: <0,1mΩ per contact

Other Informations

Cable qualified: 185mm² 6/10(12)kV

• Internal module media: Natural Gas

Insulation between cable and penetrator: VPI

Mechanical Characteristics

• Rated Internal Pressure: 250bar (*)

Body Material: 316L (NACE MR0175)

• Insulation Material: Ceramic

(*): higher pressure possible, please contact us

Environmental Characteristics

• Rated Temperature: -20°C to +95°C

• Storage Temperature: -25°C to +70°C

• Design Life: 20 years

Penetrator compatible with certification as a component. Ex junction box part of compressor manufacturer responsibility necessary.



Qualification Information

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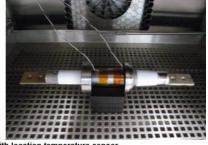


Specification			
§ TR2313	§ NF EN 60137	§ IEC 61442	Qualification Tests
-	-	-	Visual and Dimensional Inspection Weight measure
3.2	-	-	Helium leak test
3.3	-	-	Contact resistance test (CR test)
3.9	-	-	Insulation resistance test (IR DC)
3.4	-	-	Partial discharge test
3.6	-	-	High voltage test (HVAC Test)
4.7.2	-	11	Thermal short circuit tests
4.9	-	-	Pressure cycling test
4.5	-	-	Temperature rise test in air (assembly)
4.5	-	9	Thermal cycles test
4.10.2	-	-	Thermal shock test
4.10.3	-	-	Drop test
-	8.3	-	Impulse voltage test
4.10.4	-	-	Vibration test
-	8.9	-	Bending test
4.15	-	-	Dismantling and examination



Picture 7: Helium leak test set-up.





Picture 14: Thermal shock set up with location temperature sensor.



Picture 15: Pressure cycling set-up with clamp of megger connected.



Picture 13: PD and High voltage test set-up.



Experience for Compressors

Experience for Compressors



SCM supplied the Penetrators for the 1st High Power Subsea Compression part of Åsgard project.

 But SCM is also providing LV connectors used for Active Magnetic Bearings (AMB) thanks to its hermetic glass to metal range (9316).

AMB connectors characteristics

Dry mateable

· Number of contacts: 8 to 19

Rated Voltage: up to 400V

· Rated current: 5 to 30A

Rated pressure: 200/285 bar (depending on connector side)

Max rated temperature: 130°C



THANK YOU

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