

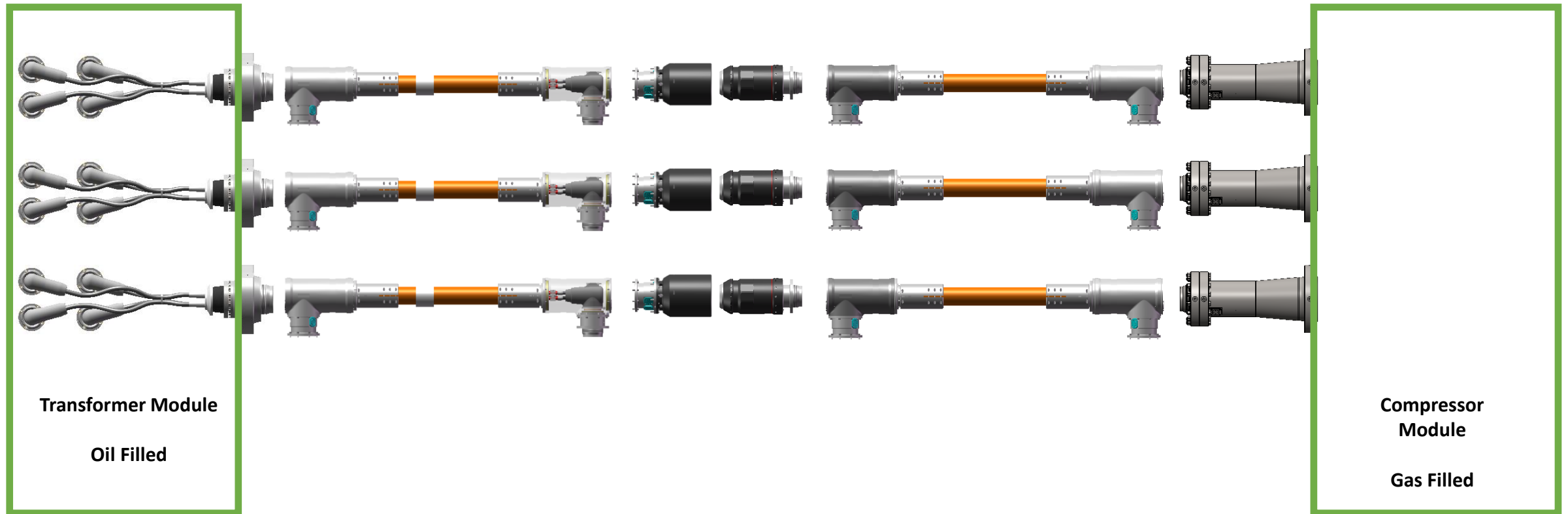
**P6-SW1600**

**6/10(12)kV - 1600A connectors**

August 2021

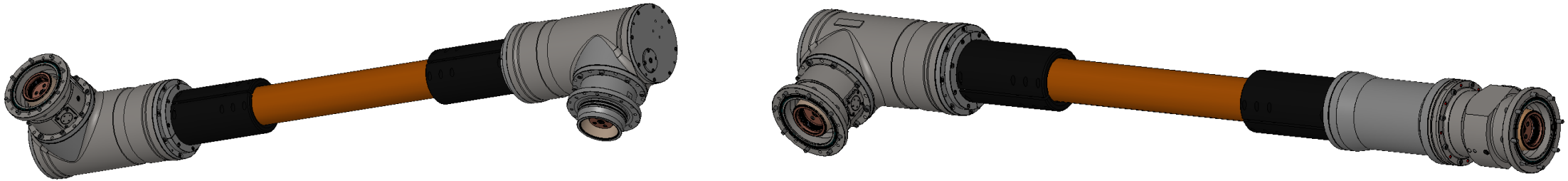


- SCM developed MV high current connectors for High Power Subsea Gas Compression.
- These connectors were used on Ormen Lange Pilot and are operating since Q3-2015 on Åsgard SSGC in Norway. See below an example of layout:



## Product characteristics

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### Electrical Characteristics

- Number of Contacts: **1**
- Rated Voltage  $U_0/U(U_{max})$ : **6/10(12)kV**
- Maximum Rated Current: **1600A**
- Rated Power Frequency: **200Hz**
- Insulation Resistance at 5kV DC: **>10GΩ**
- Contact Resistance: **<0,1mΩ per contact**

### Mechanical Characteristics

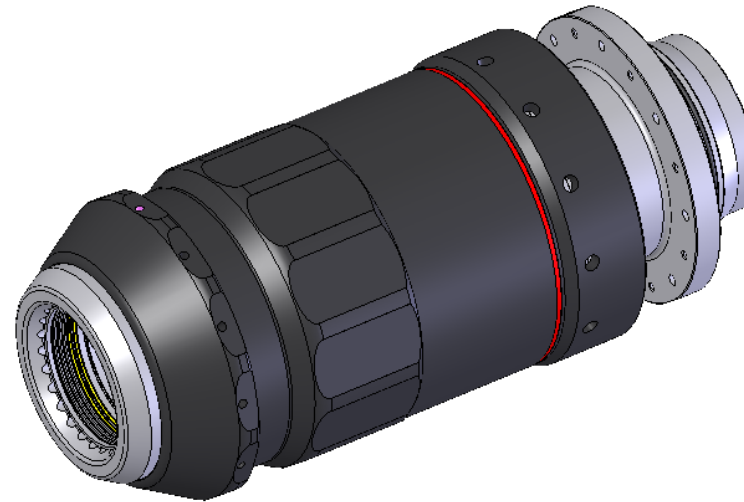
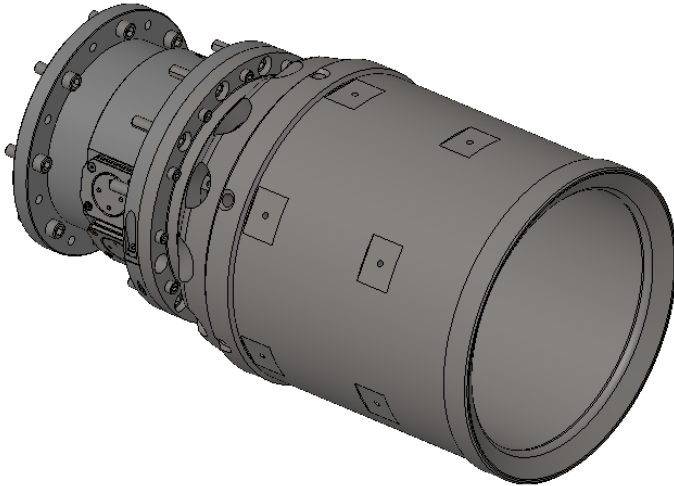
- Rated Water Depth: **2000m (6500ft)**
- Rated Pressure: **200bar**
- Body Material: **6Mo (254SMO)**
- Insulation Material: **PEEK**

### Environmental Characteristics

- Rated Temperature: **-1°C to +15°C**
- Storage Temperature: **-25°C to +60°C**
- Design Life: **25 years**

### Other Informations

- Hose size ID: **125mm**
- Hose media: **di-electrical oil**
- Hose MBR (minimum bending radius): **1000mm**
- Cable supplied in hose: **4 cables of 185mm<sup>2</sup> 6/10(12)kV**



### Electrical Characteristics

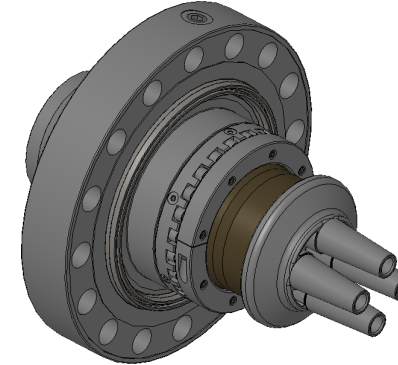
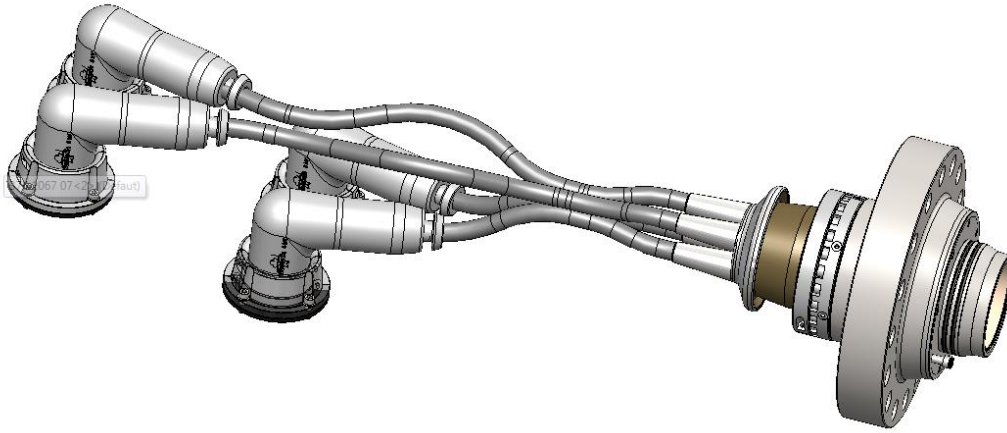
- Number of Contacts: **1**
- Rated Voltage  $U_0/U(U_{max})$ : **6/10(12)kV**
- Maximum Rated Current: **1600A**
- Rated Power Frequency: **200Hz**
- Insulation Resistance at 5kV DC: **>10GΩ**
- Contact Resistance: **<0,1mΩ per contact**

### Mechanical Characteristics

- Rated Water Depth: **2000m**
- Rated Number of Mating Cycles: **100**
- Rated Pressure: **200bar**
- Body Material: **6Mo (254SMO)**
- Insulation Material: **PEEK**

### Environmental Characteristics

- Rated Temperature: **-1°C to +15°C**
- Storage Temperature: **-25°C to +60°C**
- Design Life: **25 years**



### Electrical Characteristics

- Number of Contacts: **1**
- Rated Voltage  $U_0/U(U_{max})$ : **6/10(12)kV**
- Maximum Rated Current: **1600A**
- Rated Power Frequency: **200Hz**
- Insulation Resistance at 5kV DC: **>10GΩ**
- Contact Resistance: **<0,1mΩ per contact**

### Mechanical Characteristics

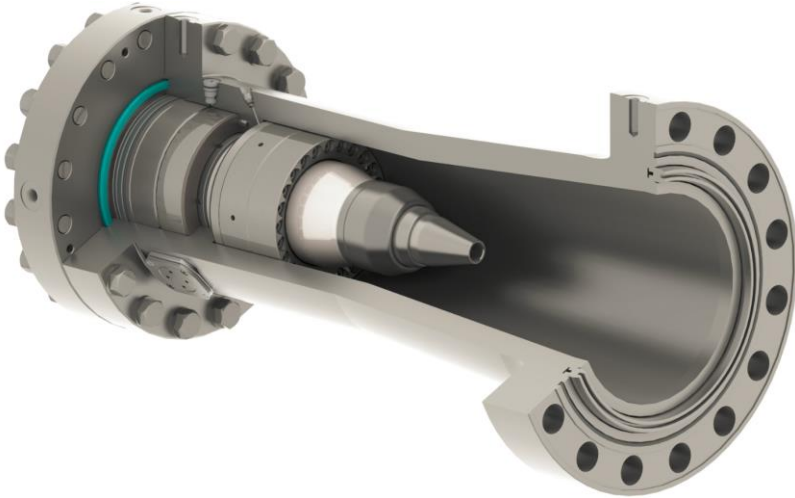
- Rated Water Depth: **2000m (6500ft)**
- Rated Pressure (seaside): **200bar**
- Rated Pressure (module): **204bar**
- Body Material: **6Mo (254SMO)**
- Insulation Material: **PEEK**

### Environmental Characteristics

- Rated Seaside Temperature: **-1°C to +15°C**
- Rated Module Temperature: **+30°C**
- Storage Temperature: **-25°C to +60°C**
- Design Life: **25 years**

### Other Informations

- Internal module media: **di-electrical oil or gas (nitrogen)**



### Electrical Characteristics

- Number of Contacts: **1**
- Rated Voltage  $U_0/U(U_{max})$ : **6/10(12)kV**
- Maximum Rated Current: **1600A**
- Rated Power Frequency: **200Hz**
- Insulation Resistance at 5kV DC: **>10GΩ**
- Contact Resistance: **<0,1mΩ per contact**

### Mechanical Characteristics

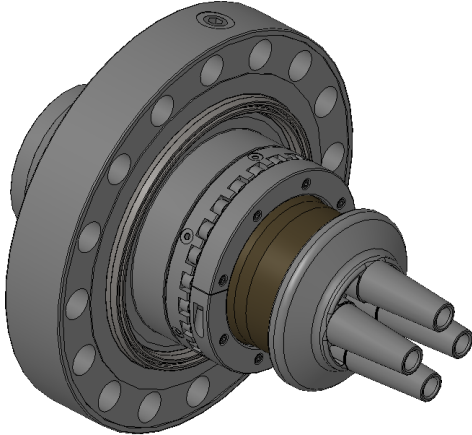
- Rated Water Depth: **2000m**
- Rated Pressure (seaside): **200bar**
- Rated Pressure (module/compressor): **285bar**
- Body Material: **6Mo (254SMO)**
- Insulation Material: **Ceramic**

### Environmental Characteristics

- Rated Seaside Temperature: **-1°C to +15°C**
- Rated Module Temperature: **+50°C**
- Storage Temperature: **-25°C to +60°C**
- Design Life: **25 years**

### Other Informations

- Internal module media: **Dry Gas**
- Insulation between cable and penetrator: **VPI**



### Electrical Characteristics

- Number of Contacts: **1**
- Rated Voltage  $U_0/U(U_{max})$ : **6/10(12)kV**
- Maximum Rated Current: **1600A**
- Rated Power Frequency: **200Hz**
- Insulation Resistance at 5kV DC: **>10GΩ**
- Contact Resistance: **<0,1mΩ per contact**

### Mechanical Characteristics

- Rated Water Depth: **2000m (6500ft)**
- Rated Pressure (seaside): **200bar**
- Rated Pressure (module): **204bar**
- Body Material: **6Mo (254SMO)**
- Insulation Material: **PEEK**

### Environmental Characteristics

- Rated Seaside Temperature: **-1°C to +15°C**
- Rated Module Temperature: **+50°C**
- Storage Temperature: **-25°C to +60°C**
- Design Life: **25 years**

### Other Informations

- Internal module media: **Dry Gas**
- Insulation between cable and penetrator: **Boot seal**

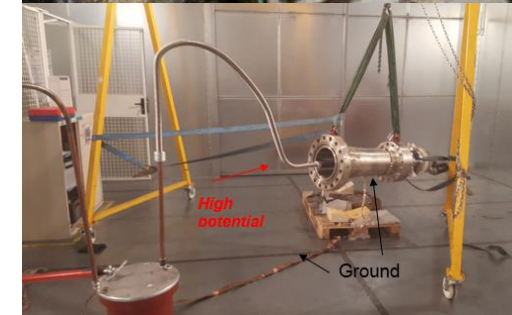


# Qualification Information

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Qualification Tests (Non exhaustive list)	Conditions
Prototype Acceptance Tests	Helium leak test / CR < 0,1mΩ per contact / IR > 10GΩ PD level < 10pC at 10,4kV & < 200pC at 15kV HVAC 24kV for 4 hours Impulse voltage test 10 negative pulses, 10 positive pulses, with a peak of 75kV
Temperature Rise Test	Current rised at 1800A
Thermal Cycles Tests	15 cycles 8h minimum - ambient pressure at 15kV - 1800A 15 cycles 8h minimum - 200bar at 15kV - 1800A
Wet Mating Tests	100 mating cycles in <b>Turbid water</b> at 200bar
Thermal Short Circuit Test	2 shock of each 16kA for 5s
Long Term & Flooded Test	Maintained at pressure of 200bar at 80°C for 14 days and ambient temperature 25 pressure cycles in mated configuration then 10 mating cycles
Thermal Shock Tests	3 x High temperature: 70°C - 4 hour then dropped in water between 0°C and 4,5°C 3 x Low temperature: -25°C - 4 hour then dropped in water between 0°C and 4,5°C
Vibration Test	5 Hz to 190 Hz : 25mm/s 190 Hz to 1000 Hz : 3g acceleration Sweep rate : 1 octave per min Double sweep from 5 to 1000 Hz
Drop Test	0,5m on 5mm thick rubber mattress
Electrical Breakdown Test	Breakdown at 40kV



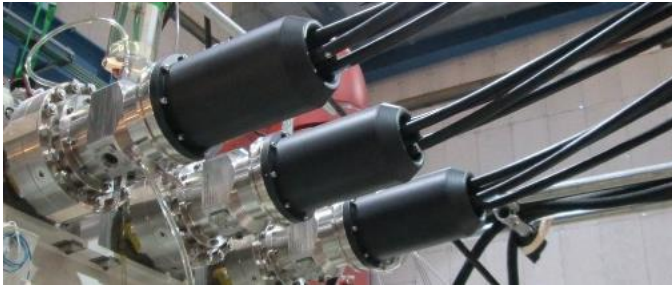
**Penetrators have been submitted to 30 pressure tests at 1,5 x design pressure in both directions.**  
**Other specific tests for compressor penetrators have been done such as rapid gas decompression test.**

## Track Record

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# Track Record

- SCM supplied more than 120 off HV 6kV – 1600A connectors for Nyhamna pilot test and Asgard project in Norway. The Nyhamna pilot project for Equinor & Shell proved the SSGC concept which led to Asgard success with nearly 100% availability.



# THANK YOU

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